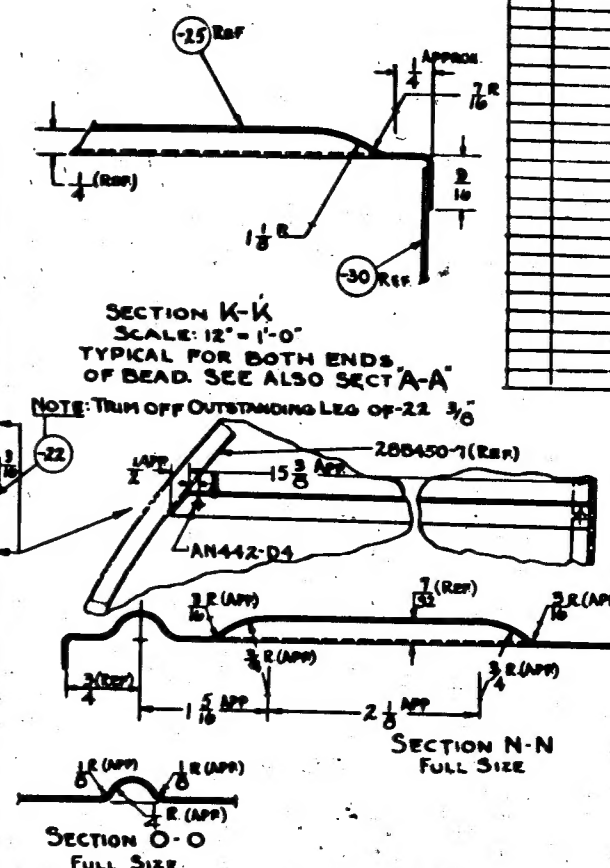
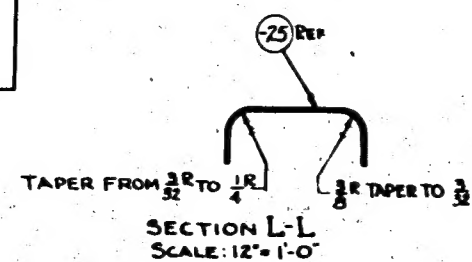
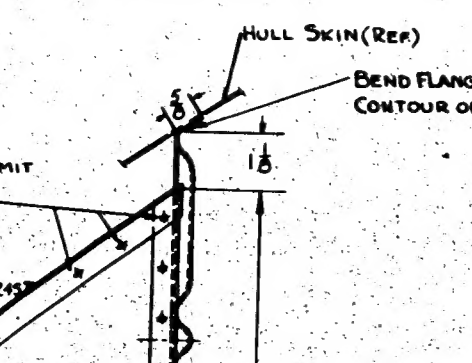
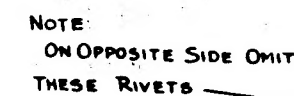


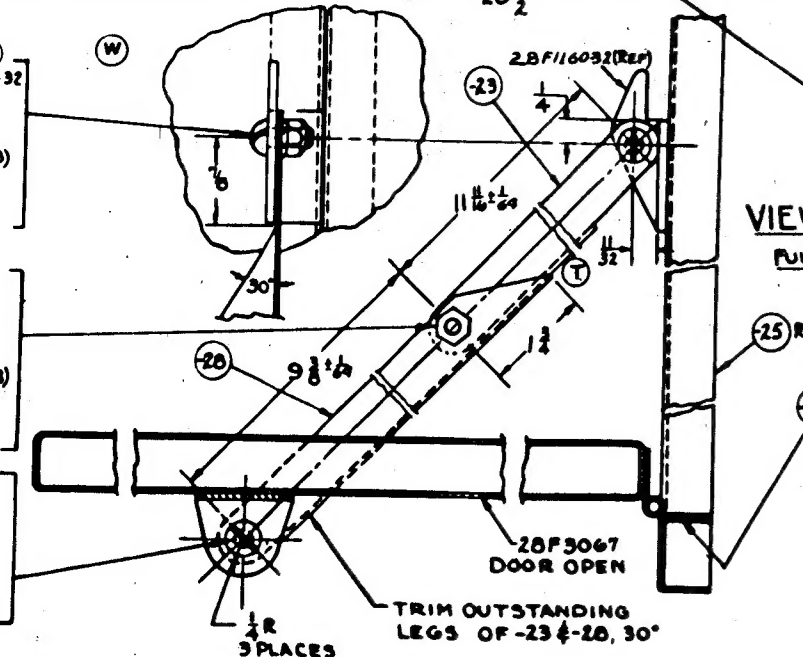
FOR PBY-3 SHIP#1

[illegible]

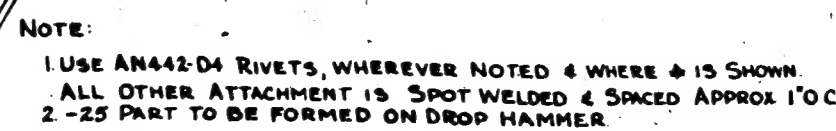
NOTE:  
ON OPPOSITE SIDE OMIT  
THESE RIVETS \_\_\_\_\_



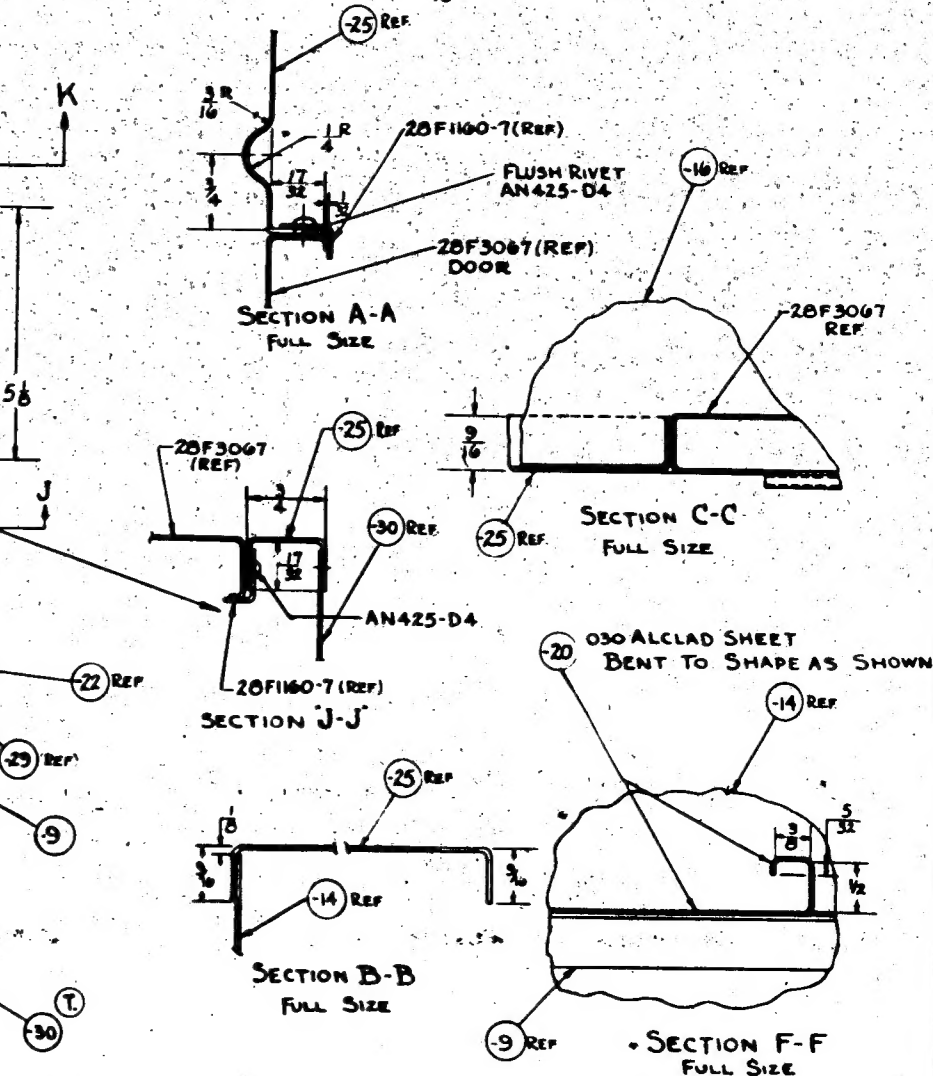
DRILL <sup>21</sup>/<sub>4</sub> THRU - 28  
AN520-D10-8  
Q7005-13-.064(IN-20)  
AN960-D10  
AC965-D1032



VIEW H  
FULL S

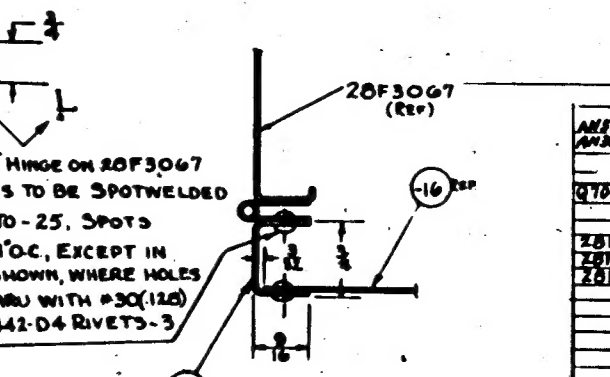


030 ALLIAD AL ALLOY, 245F. SPEC: 47AB COND T, 15 USED FOR-20,-14,-16,-19  
031 ALLOY SHEET 245F SPEC: 47AO COND T, 15 USED FOR-24  
916-916040 EST PLMNG ANGLE, DIE: K6240, 15 USED FOR-10,-23,-15,-21,-22,-8,-9,-24,-11,-13,-4,-20  
030 ALLIAD AL ALLOY, 2450 SPEC: 47AB COND A, 15 USED FOR-25



HINGE ON 20F3067  
 IS TO BE SPOTWELDED  
 TO -25, SPOTS  
 1" O.C., EXCEPT IN  
 3" SHOWN, WHERE HOLES  
 THRU WITH #30(120)  
 AN442-D4 RIVETS-3

The drawing shows a cross-section of a structural assembly. A callout box with a leader line points to a specific area of the assembly. The text in the callout box provides instructions for the welding and riveting of the component. The drawing includes various lines representing the geometry of the part, including a hinge and a flange. A dimension of 16 is indicated on the right side of the drawing.

[illegible]

|  |       |                                       |         |           |         |      |
|--|-------|---------------------------------------|---------|-----------|---------|------|
| NOTE   | NOTED | NOTED                                 | 2-P-20P | DATE      | IN      | RE   |
| REVIEWAL   | SPEC  | HEAT TREAT                            | P. 001  | HEAT      | NO.     | SLAM |
| CONSOLIDATED<br>AIRCRAFT CORP<br>SAN DIEGO CALIF | NAME  | FOOD LOCKER-FURN-<br>MECH COMPARTMENT |         | ADD. INFO | 28F2247 |      |
| ALLOY  | TEMP  |                                       |         | J         |         |      |

**H 297**